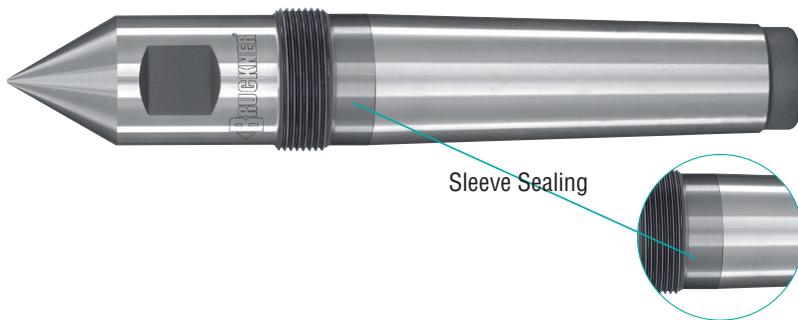


Tool Steel Dead Centres with Seal Diameter for Mazak Machines with Sleeve Sealing



Form 255 – 257 – 258

Interchangeable dead centres, with seal diameter, draw-off thread and spanner flat. **Special designs available on request.**



Material

High quality tool steel, through-hardened

Runout

MT 4 0.003 mm MT 5 0.004 mm

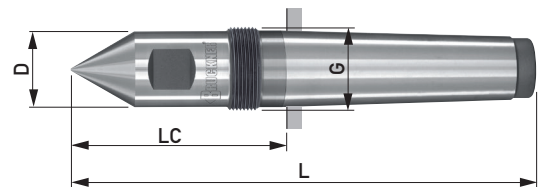
Taper shank

Manufactured in gauge accuracy to DIN 228 ≤ AT4. This means a precise seating of the centre in the tailstock sleeve.

Form	Morse taper	ID.No.	D	G	SW	LC	L	Draw-off nut
255	4	2554-190DL	31.6	M35x1.5	27	87.5	190	M35DL
	5	2555-250DL	44.7	M50x1.5	41	120.5	250	M50DL

Form 255

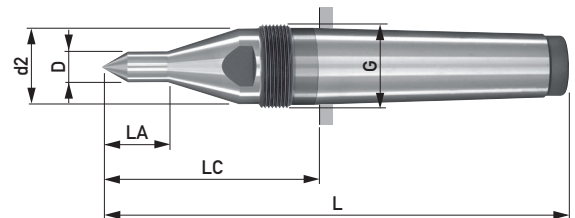
similar to DIN 807, 60°



Form	Morse taper	ID.No.	D	d2	G	SW	LA	LC	L	Draw-off nut
257	4	2574.13-190DL	13	31.6	M35x1.5	27	27	87.5	190	M35DL
	5	2575.13-250DL	13	44.7	M50x1.5	41	27	120.5	250	M50DL

Form 257

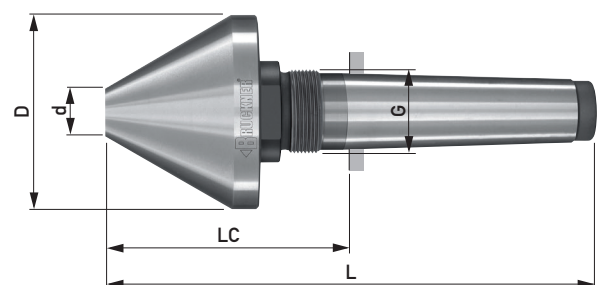
slim design 60°/35°



Form	Morse taper	ID.No.	D	d	G	SW	LC	L	Draw-off nut
258	4	2584.80x20DL	80	20	M35x1.5	36	97.5	200	M35DL
		2584.125x65DL	125	65	M35x1.5	36	97.5	200	M35DL
	5	2585.80x20DL	80	20	M50x1.5	55	100.5	230	M50DL
		2585.125x65DL	125	65	M50x1.5	55	100.5	230	M50DL

Form 258

bullnose centre 60°



Draw-off nut with anti rotation				
ID.No.	G	LM	DM	SG
M35DL	M35x1.5	11	55	M5
M50DL	M50x1.5	13	75	M5

Draw-off nut with anti rotation

nut similar to DIN 1804 with thread for locking pin

