

Version A

with draw-off thread

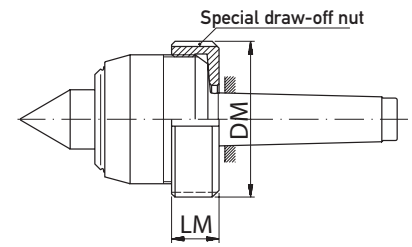
Application

With blind tailstock sleeve (without the possibility to remove the centre via a through hole) or for high precision machine tools to protect the spindle bearings or the tailstock sleeve.

For cylindrical grinding operations we recommend the use of our **supplementary seal** (as shown). 

Special draw-off nut

This nut assures centre removal from the tailstock even if the sleeve diameter is smaller than the centres housing diameter.



Types AS, ASG

60° centrepoint

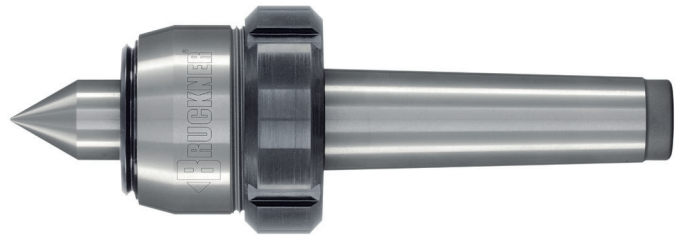
Runout

Type AS max. 0.005 mm

Type ASG max. 0.003 mm

with test report

Technical data: see types S, SG



Type ASKOP

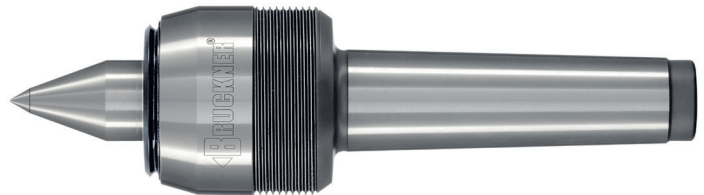
60°/ 40° centrepoint
extended

Runout

max. 0.005 mm

with test report

Technical data: see type SKOP



Type ASHG

60° centrepoint
with carbide insert

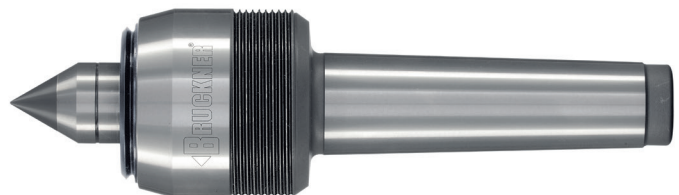
Runout

max. 0.003 mm

with test report

Technical data: see type SHG

Type ASVG on request



Type ASE

Centre spindle with 1:7.5 internal taper
for interchangeable inserts

Runout

max. 0.005 mm

with test report

Technical data: see type SE (page 14),
inserts (page 15)

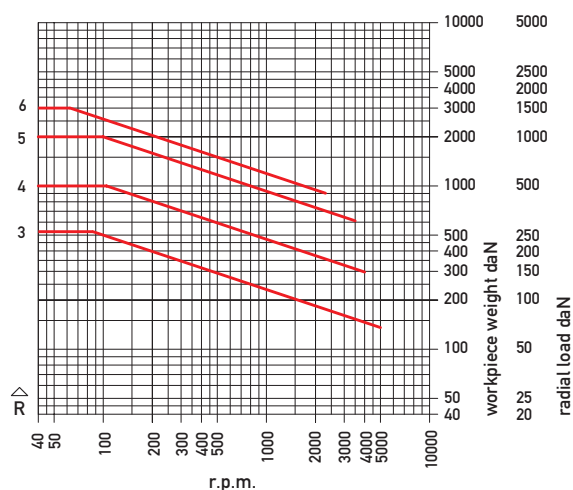


Morse taper		3	4	4	5	6
Type AS	ID.No.	5006A	5004A	5007A	5005A	5009A
	radial/axial load graph	R3/A3	R3/A3	R4/A4	R5/A5	R6/A6
Type ASG	ID.No.	5126A	5124A	5127A	5125A	5129A
	radial/axial load graph	R3/A3	R3/A3	R4/A4	R5/A5	R6/A6
Type ASKOP	ID.No.	5366A	5364A	5367A	5365A	
	radial/axial load graph	RK3/A3	RK3/A3	RK4/A4	RK5/A5	
Type ASHG	ID.No.	5256A	5254A	5257A	5255A	
	radial/axial load graph	RH3/A3	RH3/A3	RH4/A4	RH5/A5	
Type ASE	ID.No.	5486A	5484A	5487A	5485A	
	load	The load of type ASE is limited by the interchangeable inserts				
Supplementary seal	ID.No.	V25	V25	V35	V45	V58

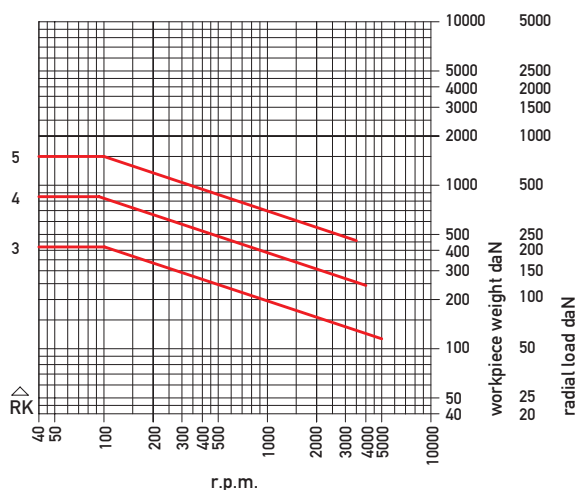
Special nut for version A					
ID.No.	M58A	M58A	M76A	M95A	M120A
DM	70	70	92	115	138
LM	24	24	28	39	45

Radial and axial loads for a bearing life of 2000 operating hours

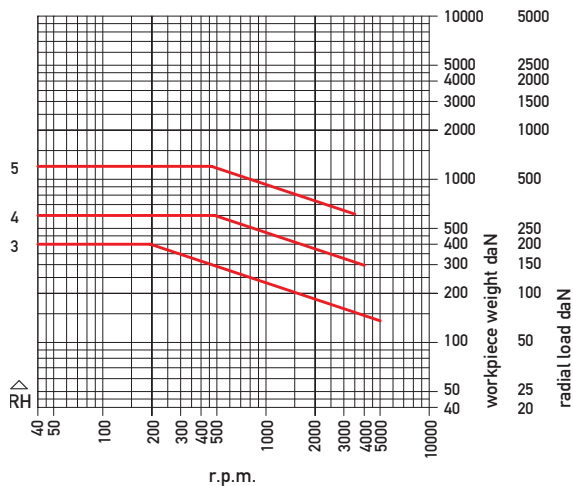
Radial – Types AS, ASG



Radial – Type ASKOP



Radial – Type ASHG



Axial – all A Types

