

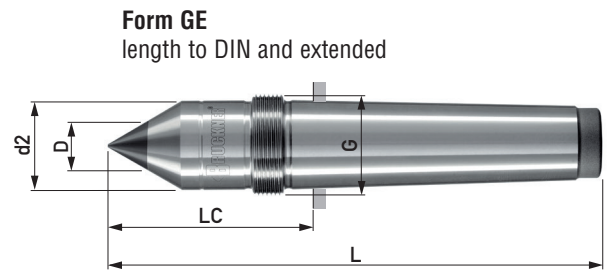
# Carbide Dead Centres, Full Centre 60° with Draw-Off Thread



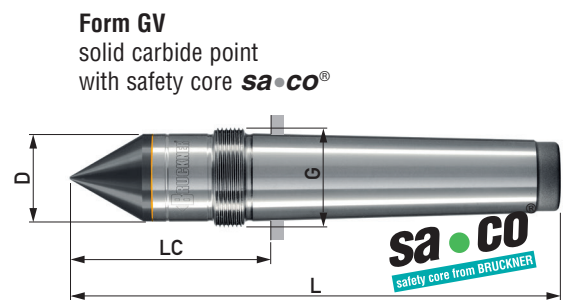
## Form GE – GV – GZ – GR

Out-of-roundness  $\square \leq 0.8\mu\text{m}$ . Morse taper hardened for protection from damage.

Form	Morse taper	ID.No.	D	d2	LC	L	G
GE	2	2852	7	18	48	112	M22x1.5
	3	2853	11	24.1	57	138	M27x1.5
	3	2853.18	18	24.1	57	138	M27x1.5
	4	2854	14	31.6	72.5	175	M36x1.5
	4	2854.18	18	31.6	72.5	175	M36x1.5
	4	2854.18-200	18	31.6	97.5	200	M36x1.5
	5	2855	18	44.7	87.5	217	M48x1.5
	5	2855.18-250	18	44.7	120.5	250	M48x1.5
	6	2856	18	63.8	108	290	M68x1.5
6	2856.35	35	63.8	108	290	M68x1.5	



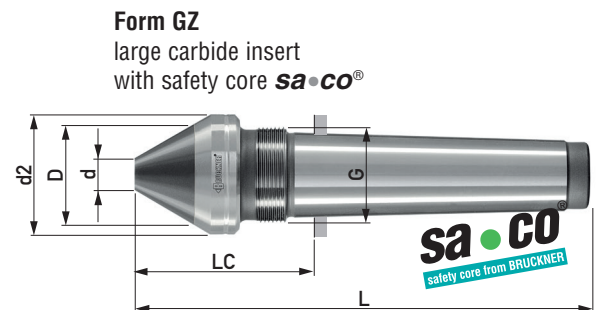
Form	Morse taper	ID.No.	D	LC	L	G
GV	*2	2852.18V	18	48	112	M22x1.5
	3	2853.24V	24.1	57	138	M27x1.5
	4	2854.32V	31.6	72.5	175	M36x1.5
	4	2854.32V-200	31.6	97.5	200	M36x1.5
	5	2855.45V	44.7	87.5	217	M48x1.5
	5	2855.45V-250	44.7	120.5	250	M48x1.5
	**6	2856.64V	63.8	108	290	M68x1.5



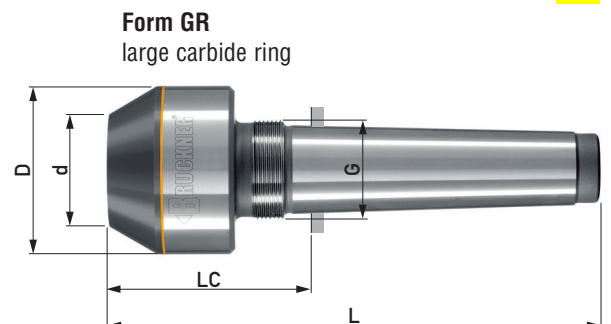
\* without safety core, carbide brazed in tapered seating  
\*\* without safety core, carbide outer shell with base material core



Form	Morse taper	ID.No.	D	d	d2	LC	L	G
GZ	3	2853.32x10	32	10	38	57	138	M27x1.5



Form	Morse taper	ID.No.	D	d	LC	L	G
GR	3	2853.45x25	45	25	57	138	M27x1.5
	4	2854.45x25	45	25	72.5	175	M36x1.5
	4	2854.60x40	60	40	72.5	175	M36x1.5
	5	2855.45x25	45	25	87.5	217	M48x1.5
	5	2855.60x40	60	40	87.5	217	M48x1.5



Draw-off nut DIN 807			
ID.No.	G	LM	SW
M252	M22x1.5	15.5	32
M253	M27x1.5	17.5	41
M254	M36x1.5	21	55
M255	M48x1.5	23	75
M256	M68x1.5	25.5	100

