

Tool Steel Dead Centres without Draw-Off Thread

Morse taper, metr. 80 1:20, taper 80 1:10



Form 250

Dead centres – to DIN 806 – through-hardened

Material

High quality tool steel,
through-hardened

Runout

MT 0 - MT 2 0.003 mm

MT 3 - MT 6 0.004 mm

Metr. 80/Taper 80 0.005 mm

Taper shank

Manufactured in gauge accuracy to DIN
 $228 \leq AT4$. This means a precise seating
of the centre in the tailstock sleeve.

Form	Taper size	ID.No.	D	LC	L
250	MT 0	2500	9.2	20.0	70
	MT 1	2501	12.2	26.5	80
	MT 2	2502	18.0	36.0	100
	MT 3	2503	24.1	44.0	125
	MT 4	2504	31.6	57.5	160
	MT 5	2505	44.7	70.5	200
	MT 6	2506	63.8	88.0	270
	Metr. 80 1:20	2507.20	80.4	124.0	320
	Taper 80 1:10	2507.10	80.8	120.0	320

Form 250

to DIN 806, full centre 60°

