

Tool Steel Dead Centres

Steep tapers SK 30, SK 40

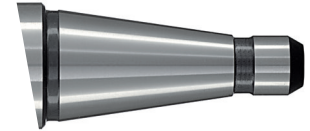


Form 220 – 230

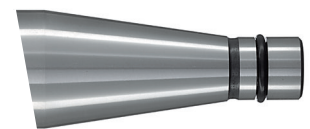
Interchangeable dead centres, through-hardened, runout max. 0.004 mm, for revolving tailstock sleeves

| Taper form | Steep taper | Group | ID.No. | D | d | d2 | LC | LA | L | |
|---|-------------|--------------|--------------|--------------|------|------|-------|-------|-----|-----|
| 220 is suitable for Index | SK 30 | A | 2230.10A-130 | 10 | | 32.5 | 61.6 | | 130 | |
| | | | 2230.10A-150 | 10 | | 32.5 | 81.6 | | 150 | |
| | | B | 2230.09B-120 | 9 | | 32.5 | 51.6 | 17 | 120 | |
| | | | 2230.13B-125 | 13 | | 32.5 | 56.6 | 27 | 125 | |
| | | | 2230.19B-135 | 19 | | 32.5 | 66.6 | 57 | 135 | |
| | | | 2230.25B-145 | 25 | | 32.5 | 76.6 | 67 | 145 | |
| | | C | 2230.36C-116 | 36 | | | | 47.6 | | 116 |
| | | | 2230.36C-130 | 36 | | | | 61.6 | | 130 |
| | | D | 2230.80x20D | 80 | 20 | | | 71.6 | | 140 |
| | | | 2230.125x65D | 125 | 65 | | | 71.6 | | 140 |
| SK 40 | C | 2240.48C-152 | 48 | | | 59 | | 152 | | |
| 230 is suitable for FFG (MAG, Boehringer) | SK 30 | A | 2330.10A-130 | 10 | | 32.2 | 61.6 | | 130 | |
| | | | 2330.10A-150 | 10 | | 32.2 | 81.6 | | 150 | |
| | | | 2330.10A-170 | 10 | | 32.2 | 101.6 | | 170 | |
| | | B | 2330.09B-120 | 9 | | 32.2 | 51.6 | 17 | 120 | |
| | | | 2330.09B-150 | 9 | | 32.2 | 81.6 | 17 | 150 | |
| | | | 2330.13B-125 | 13 | | 32.2 | 56.6 | 27 | 125 | |
| | | | 2330.13B-170 | 13 | | 32.2 | 101.6 | 27 | 170 | |
| | | | 2330.19B-135 | 19 | | 32.2 | 66.6 | 50 | 135 | |
| | | | 2330.19B-170 | 19 | | 32.2 | 101.6 | 50 | 170 | |
| | | | 2330.25B-145 | 25 | | 32.2 | 76.6 | 63 | 145 | |
| | | C | 2330.32C-116 | 32.2 | | | | 47.6 | | 116 |
| | | | 2330.32C-130 | 32.2 | | | | 61.6 | | 130 |
| | | | 2330.32C-150 | 32.2 | | | | 81.6 | | 150 |
| | | | 2330.32C-170 | 32.2 | | | | 101.6 | | 170 |
| | | | 2330.45C-130 | 45 | | | | 61.6 | | 130 |
| | | D | 2330.80x20D | 80 | 20 | | | 71.6 | | 140 |
| | | | 2330.125x65D | 125 | 65 | | | 71.6 | | 140 |
| | | SK 40 | C | 2340.44C-152 | 44.9 | | | 58.6 | | 152 |
| | | | | 2340.44C-172 | 44.9 | | | 78.6 | | 172 |
| | | | | 2340.44C-200 | 44.9 | | | 106.6 | | 200 |

Form 220
is suitable for Index

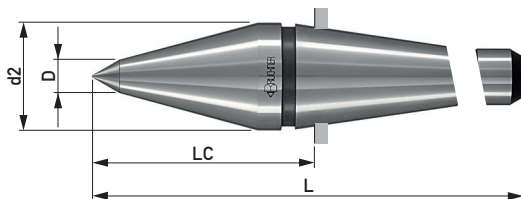


Form 230
is suitable for FFG (MAG, Boehringer)

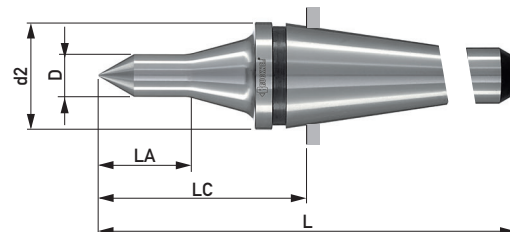


We make special forms, larger steep tapers or carbide-tipped designs to your requirements.

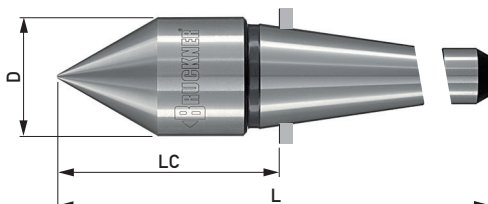
Group A – Copying centre 60°/30°



Group B – Slim centre 60°



Group C – Full centre 60°



Group D – Bullnose dead centre 60°

