

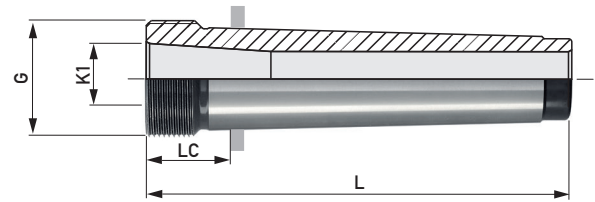
Adapter sleeve Type KE

With internal taper 1:7.5
for interchangeable inserts.
Made from alloy case-hardening steel,
hardened, with draw-off thread,
internally and externally precision-ground

Runout
max. 0.003 mm

Application

For regrinding interchangeable inserts.
Combined with the inserts use as a dead
centre in the headstock and tailstock for
special applications.

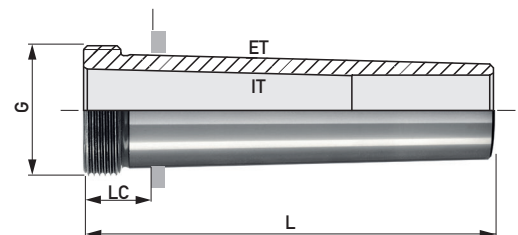


Morse taper	Type KE ID.No.	Draw-off nut	K1	G	LC	L	Insert size
2	2952A	M252	11	M22x1.5	16	80	482..
3	2953A	M253	15	M27x1.5	21	102	484..
4	2954A	M254	22	M36x1.5	25.5	128	487..
5	2955A	M255	28	M48x1.5	30.5	160	485..

Reduction sleeve Type SPHA

of alloy case-hardening steel, hardened,
with draw-off thread, internally and externally
precision-ground

Runout
Max. 0.003 mm



Taper size		Type SPHA				
external	internal	ID.No.	Draw-off nut ID.No.	LC	G	L
ET	IT					
MT 3	MT 2	6032A	M253	17.5	M27x1.5	91.5
MT 4	MT 2	6042A	M254	16.5	M36x1.5	110
	MT 3	6043A	M254	16.5	M36x1.5	110
MT 5	MT 2	6052A	M255	16.5	M48x1.5	132
	MT 3	6053A	M255	16.5	M48x1.5	132
	MT 4	6054A	M255	16.5	M48x1.5	132
MT 6	MT 4	6064A	M256	21.5	M68x1.5	166
	MT 5	6065A	M256	21.5	M68x1.5	166
Metr. 80 1:20	MT 5	6805A	M80*	20	M80x2	192
	MT 6	6806A	M80*	20	M80x2	192
Taper 80 1:10	MT 6	6806.1A	M80*	20	M80x2	192

*Similar to DIN 1804

Draw-off nut DIN 807			
ID.No.	G	LM	SW
M252	M22x1.5	15.5	32
M253	M27x1.5	17.5	41
M254	M36x1.5	21	55
M255	M48x1.5	23	75
M256	M68x1.5	25.5	100

