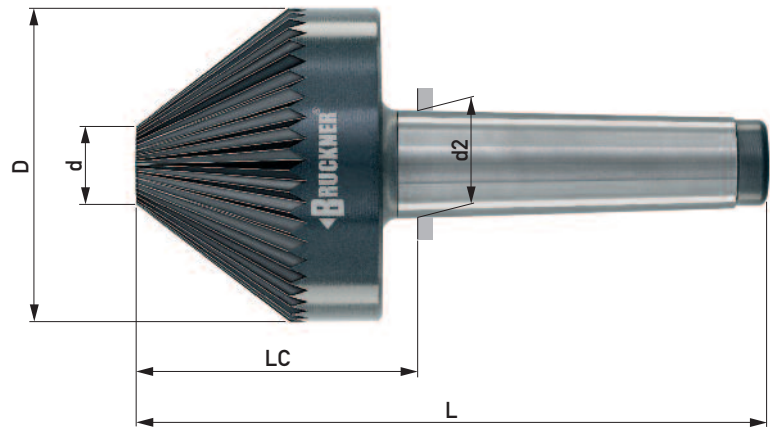


## Work driver 75°

The ideal driving tool for secondary turning operations on workpieces without center or for tubular components.

Work drivers provide for fast, safe and reliable clamping of components.



Morse taper	Description	ID. No.	d2	D	d	L	LC	Number of teeth	Operating area	
									d <sub>min</sub>	D <sub>max</sub>
2	J-MK 2/1	67.112	17,780	24	3	100	36	19	4	22
	J-MK 2/2	67.122		42	10	115	51	30	12	40
3	J-MK 3/1	67.113	23,825	32	3	122	41	21	4	30
	J-MK 3/2	67.123		52	10	132	51	37	12	50
4	J-MK 4/1	67.114	31,267	32	5	150	47,5	21	7	30
	J-MK 4/2	67.124		56	8	160	57,5	35	10	54
	J-MK 4/3	67.134		90	23	180	77,5	47	25	88
5	J-MK 5/1	67.115	44,399	45	5	192	62,5	30	7	43
	J-MK 5/2	67.125		72	12	212	82,5	37	14	70
	J-MK 5/3	67.135		123	23	242	112,5	55	25	120